

PRODUCT BROCHURE



QUALITY GUTTERING SINCE 1953

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CEO MESSAGE

MR DON ANDERSON CEO OF ACE GUTTERS PTY LTD

For over 60 years Ace Gutters has maintained a reputation as a manufacturer of the highest quality rainwater products.

Established in 1953 our philosophy has been to adapt and evolve within a changing marketplace, through product innovation and design, manufacturing techniques and technological advancements.

To this end Ace Gutters recently undertook the significant capital investment of purchasing a state of the art Bronx International Continuous Coil Coating Line.

This Continuous Coil Coating Line located at our head office at Mortdale NSW has allowed Ace Gutters to design and introduce to the marketplace a new pre painted steel product called DURAKOTE® a product that we believe will set a new industry benchmark and that has been specifically designed for the rainwater products industry.

DURAKOTE® is supported by a Rainwater Products Warranty of 20 years.

Ace Gutters are also proud to announce that DURAKOTE® has been endorsed and licensed by the Australian Made Campaign as being AUSTRALIAN MADE & OWNED.

Ace Gutters can now ensure a quality process from the painting of our steel, to the slitting of coil, rollforming of our rainwater products, powder coating of our fittings, storage and transportation of our finished product.

In summary Ace Gutters now offer the market a new and improved pre painted steel product which is fully supported with the relevant technical data, product specification sheets and individual product warranties

Ace Gutters remain at the forefront of the rainwater products industry and will continue to look at new and innovative ways of meeting and exceeding market expectations.

Don Anderson CEO







DURAKOTE[®] is a painted steel product that has been designed specifically for the rainwater products industry.

DURAKOTE® is a highly durable painted steel product offering superior corrosion resistance, allowing it to withstand Australia's harsh weather conditions.

For this reason DURAKOTE® is supported by a 20 year Rainwater Products Warranty, covering gutter, fascia and downpipe.

THE SUBSTRATE

DURAKOTE® is manufactured from the world's most recognised steel substrate Aluzinc (Al-Zn 55%), a substrate that complies with the Standard ASTM A792M.

Aluzinc is a substrate that was developed in America during the 1960's by a company called Bethlehem Steel.

Their research focused on the range of aluminium/zinc binary alloys and its effects on corrosion resistance when applied to steel.

Both laboratory and long term outdoor exposure tests showed that the alloy which gives optimum corrosion resistance is 55% aluminium, 43.4% zinc and 1.6% silicon.

THE PAINT FINISH

DURAKOTE[®] also offers a superior paint finish, using a high quality polyester paint with an oven baked finish that resists peeling and flaking.

This allows Ace to guarantee to its customers a product that not only offers a modern and fresh look to a home, but also a product that will last for many years to come.

Utilising state of the art paint technology DURAKOTE[®] paint finish has been designed to meet Australian Standard AS2728.

DURAKOTE® SUBSTRATE

- 1 Backing Coat (Nominal 6 μm)
- 2 Corrosion Resistant Primer
- 3 Corrosion Resistant coating
- 4 AluZinc (Aluminium Zinc Alloy Coated Steel) AZ150
- 5 Corrosion Resistant Coating
- 6 Corrosion Resistant Primer (Nominal 5µm)
- 7 Finish Coat (Nominal 20µm)





ACE GUTTERS IS PROUD TO INTRODUCE TO THE AUSTRALIAN RAINWATER PRODUCTS INDUSTRY DURAKOTE®.

OUR COLOUR CHOICE

DURAKOTE® is available in a wide variety of colours, and will match any steel roofing colour available in the marketplace today.

Due to DURAKOTE® advanced coating system and superior grade substrate (AZ150) Ace Products are compatible with any painted steel roof.

PROVEN EXPERIENCE

With over 60 years experience in the rainwater products industry, specialising in the manufacturing of gutters, fascia, downpipes, accessories and with continual improvement in manufacturing techniques, product innovation, research and development you can be confident DURAKOTE® is a product that "we believe will set a new industry benchmark."

AUSTRALIAN MADE & OWNED

Established since 1953 Ace Gutters is a wholly owned Australian company.

From our manufacturing plants in NSW & Victoria, we control the entire production process. This includes painting, slitting, rollforming, die casting, powder coating, storing and transporting our products.

For these reasons we have gained the recognition and support of the Australian Made Campaign and are proud to exhibit and promote the Australian Made & Owned logo on gutter, downpipe, fascia, fascia cover, barge soaker and valley produced by DURAKOTE[®].

You the customer can be proud to have purchased a product from an Australian owned business that has for many years utilised the skills and experience of the local community.



Choose Ace products made from DURAKOTE[®] and you will know that you are making a wise investment, purchasing a high quality Australian made product backed with an Ace Gutters 20 year warranty.

INCOMPATIBLE METALS

To avoid any corrosion please avoid using incompatible metals Copper and Lead with DURAKOTE®.

Copper pipes and lead flashings should not come in direct contact with DURAKOTE® or Aluzinc at any time.

Fixings made of Stainless Steel and fixings containing copper should also not be used with DURAKOTE® or Aluzinc.

PROTECTIVE PLASTIC FILM

DURAKOTE® is protected with a protective polyethelene strippable film to ensure your product is protected during the manufacturing & distribution process. The film is easily removable & manufactured from recyclable material.

This protective film must be removed prior to installation and to ensure that the protective film is easily removed please endeavour to ensure that the product is not left in direct sunlight or heat during the warmer months.

INSTALLATION CLEANING

Please ensure after installation, that all deposits of swarf and metal particles from self drilling screws, rivets, nails be swept away and washed from the gutter, roof at the end of each day. If you fail to do so it will void the warranty.

No responsibility will be taken if DURAKOTE® comes into contact with Acid when cleaning brickwork. Please advise acid wash contractors to wash off and rinse with clean water all gutter, fascia & downpipes. Product warranties are void if corrosion occurs as a result of contamination.



ACE QUAD

FLOW RATE:

Volume in 1m length 1.5 litres / second. 6.2 litres measured to overflow holes.

NSW • ACT • VICTORIA

ACE QUAD 115MM DURAKOTE® 80% GLOSS

Available Slotted or Unslotted.

Hunter Red, White, Federation Green, Brown, Heritage Red, Smooth Cream, Merino, Jasmin Brown, Slate Grey, Iron Grey.

ACE QUAD DURAKOTE® 25% GLOSS

Available Slotted or Unslotted.

Heritage Red, Smooth Cream, Merino, Jasmin Brown, Slate Grey, Iron Grey, Mountain Blue, Dusk, Off White, Birch, Gull Grey, Armour Grey, Mist Green, Rivergum, Caulfield Green, Monolith, Ebony, Territory, Coventry, Gulf, Manteal, Basal, Wallaroo.

ACE QUAD 115MM PLAIN

Available Slotted & Unslotted



External 90° Angle

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Internal 90° Angle





External 45° Angle





INTERNAL 45° ANGLE

EXTERNAL BRACKET





STOP END



SUSPENSION BRACKET



RETURN STOP END

Overstrap Bracket

QUAD OVERFLOW NOZZLE









MBER SUSPENSION CLIP



10mm and 5mm Ace Spacer Clip





LEAFGUARD N.B Leafguard requires some degree of maintenance after installation.



STEEL FASCIA



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White, Heritage Red, Smooth Cream, Merino, Jasmin Brown, Slate Grey, Iron Grey, Mountain Blue, Dusk, Off White, Birch, Gull Grey, Armour Grey, Mist Green, Caulfield Green, Monolith, Ebony, Basal, Territory, Wallaroo, Gulf, Manteal, Coventry.

STEEL FASCIA DURAKOTE® 25% GLOSS

STEEL FASCIA PLAIN - Custom Cut Only

BARGE SOAKER DURAKOTE® 80% GLOSS

Hunter Red, White, Federation Green, Brown, Heritage Red, Smooth Cream, Merino, Jasmin Brown, Slate Grey, Iron Grey.

BARGE SOAKER DURAKOTE® 25% GLOSS

Dusk, Off White, Birch, Gull Grey, Armour Grey, Mist Green, Rivergum Caulfield Green, Monolith, Ebony, Basal, Territory, Wallaroo, Gulf, Manteal, Coventry.

BARGE SOAKER PLAIN





 $90^{\circ} \& 45^{\circ}$ Internal Angles



STRAIGHT JOINER





BARGE MOULDS



90° BARGE EXTERNAL 45° RAFTER BRACKET ANGLE

SEXTERNAL 90° ANGLE





BARGE APEX COVER

45° HIP RAFTER

BRACKET

METAL FASCIA SUSPENSION CLIP



STANDARD RAFTER BRACKET



STEEL FRAME BRACKET

BARGE SOAKER





FASCIA COVER





FASCIA COVER DURAKOTE® 25%

White, Brown, Heritage Red, Smooth Cream, Merino, Jasmin Brown, Slate Grey, Iron Grey, Mountain Blue, Dusk, Off White, Birch, Gull Grey, Armour Grey, Mist Green, Caulfield Green, Monolith, Ebony, Basal, Territory, Wallaroo, Gulf, Manteal, Coventry.

VALLEY DURAKOTE®

Slate Grey, Ebony, Monolith, Tuscan Red.

VALLEY PLAIN





INTERNAL 90° ANGLE ON FASCIA COVER



FOLDED FASCIA COVER

DIMENSIONS FASCIA COVER







VALLEY



HALF ROUND

FLOW RATE:





 HALF ROUND DURAKOTE®
 80%
 GLOSS

 Available Slotted or Unslotted.

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Heritage Red, Smooth Cream, Merino, Jasmin Brown, Slate Grey, Iron Grey.

HALF ROUND DURAKOTE® 25% GLOSS

Available Slotted or Unslotted.

Heritage Red, Smooth Cream, Merino, Jasmin Brown, Slate Grey, Iron Grey, Mountain Blue, Dusk, Off White, Birch, Gull Grey, Armour Grey, Mist Green, Caulfield Green, Monolith, Ebony, Territory, Coventry, Gulf, Manteal, Basal, Wallaroo.

HALF ROUND PLAIN

Available Slotted & Unslotted Custom Cut Only







ROUNDLINE

FLOW RATE:

Volume in 1m length with overflow holes 1.5 litres / second. 2.5 litres / second without overflow holes. 6.32 litres measured to overflow holes. 7 litres measured to back of gutter.

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ROUNDLINE DURAKOTE® 80% GLOSS

Available Slotted or Unslotted.

Heritage Red, Smooth Cream, Merino, Jasmin Brown, Slate Grey, Iron Grey.

ROUNDLINE DURAKOTE® 25% GLOSS

Available Slotted or Unslotted.

Heritage Red, Smooth Cream, Merino, Jasmin Brown, Slate Grey, Iron Grey, Mountain Blue, Dusk, Off White, Birch, Gull Grey, Armour Grey, Mist Green, Caulfield Green, Monolith, Ebony, Territory, Coventry, Gulf, Manteal, Basal, Wallaroo.

ROUNDLINE PLAIN

Available Slotted & Unslotted

Custom Cut Only







EXTERNAL 90° ANGLE INTERNAL 90° ANGLE EXTERNAL 45° ANGLE N.B: We recommend that plain angles be painted prior to installation



INTERNAL 45° ANGLE

TIMBER FASCIA SUSPENSION

CLIP

CONCEALED



SUSPENSION BRACKET

OVERSTRAP BRACKET



METAL FASCIA SUSPENSION CLIP



90MM ROUND NOZZLE

100 x 50mm Nozzle



STOP END



100 x 75mm Nozzle



90мм/100х50мм/100х75мм



ANGLE CUTTING TEMPLATE (SUPPLIED WITH ORDER)



LEAFGUARD FOR ROUNDLINE N.B Leafguard requires some degree of maintenance after installation.









NU-LINE

FLOW RATE:

Volume in 1m length 5 litres / second. 12.6 litres measured to overflow holes.

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NU-LINE DURAKOTE® 80% GLOSS

White, Brown, Heritage Red, Smooth Cream, Slate Grey, Iron Grey.

NU-LINE PLAIN

Slotted Only







INTERNAL 90° ANGLE N.B: We recommend that plain angles be painted prior to installation





STRAIGHT JOINER

NO 1 EXTERNAL BRACKET







BEAD & RAFTER BRACKET



METAL ROOF BRACKET



LEAFGUARD N.B Leafguard requires some degree of maintenance after installation.



MINI-LINE

FLOW RATE:

Volume in 1m length 2.5 litres / second. 7.3 litres measured to overflow holes.

NSW • ACT • VICTORIA

MINI-LINE DURAKOTE® 80% GLOSS

White, Brown, Heritage Red, Smooth Cream, Merino, Jasmin Brown, Slate Grey, Iron Grey.

MINI-LINE DURAKOTE® 25% GLOSS

Ebony, Rivergum, Monolith

MINI-LINE PLAIN Slotted Only







LEAFGUARD N.B Leafguard requires some degree of maintenance after installation.

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SQUARE-LINE

FLOW RATE:



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SQUARE-LINE DURAKOTE® 80% GLOSS

White, Brown, Heritage Red, Smooth Cream, Merino, Jasmin Brown, Slate Grey, Iron Grey.

SQUARE-LINE DURAKOTE® 25% GLOSS

Dusk, Off White, Birch, Gull Grey, Armour Grey, Mist Green, Rivergum, Caulfield Green, Monolith, Ebony, Mountain Blue, Territory, Coventry, Gulf, Manteal, Basal, Wallaroo.

SQUARE-LINE PLAIN Available Slotted Only

OLD STYLE QUAD DURAKOTE®

All Ace Colours. (NSW & ACT only) Available in Classic & Exclusive Colours 80% only Unslotted Only

DLD STYLE QUAD PLAIN (NSW & ACT only)

Available Unslotted Only









JLD STYLE

N.B: We recommend that plain angles be painted prior to installation



INTERNAL 90° ANGLE EXTERNAL BRACKET CONCEALED BRACKET N.B: Ace Quad Brackets can be used with Old Style Quad except for external brackets

STOP END

CONCEALED OVERSTRAP

CONCEALED

•

SUSPENSION BRACKET

LEAFGUARD N.B Leafguard requires some degree of maintenance after installation.



FLOW RATE:

100 x 50mm Volume in 1.8m length 9 litres. Flow Capacity 3.5 litres per second.

NSW • ACT • VICTORIA 100 x 50mm & 100 x 75mm Rollform Downpipe DURAKOTE[®] 80% Gloss

Hunter Red, White, Federation Green, Brown, Heritage Red, Smooth Cream, Merino, Jasmin Brown, Slate Grey, Iron Grey.

100 x 50mm & 100 x 75mm Rollform Downpipe DURAKOTE® 25% GLOSS

Heritage Red, Smooth Cream, Merino, Jasmin Brown, Slate Grey, Iron Grey, Mountain Blue, Dusk, Off White, Birch, Gull Grey, Armour Grey, Mist Green, Rivergum, Caulfield Green, Monolith, Ebony, Basal, Territory, Wallaroo, Gulf, Manteal, Coventry.

100 x 50mm & 100 x 75mm Rollform Downpipe Plain



100 x 50mm Nozzle





100 x 50mm Rollform 100 x 50mm Rollform Astragal Offset Adjustable



 1 OO x 50MM OFFSET
 GARAGE OFFSET - VIC ONLY

 NB: We recommend that plain fittings be painted prior to installation.

FLOW RATE:

100 x 75mm Volume in 1.8m length 13.5 litres. Flow Capacity 4.4 litres per second.



NB: We recommend that plain fittings be painted prior to installation.







90MM ROUND DOWNPIPE

FLOW RATE:

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90mm Round Downpipe Volume in 1.8m length 11.44 litres. Flow Capacity of 90mm 4.2 litres per second.

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90MM ROUND DOWNPIPE DURAKOTE® 80% GLOSS Hunter Red, White, Federation Green, Brown, Heritage Red, Smooth Cream, Merino, Jasmin Brown, Slate Grey, Iron Grey.

90MM ROUND DURAKOTE® 25% GLOSS

Heritage Red, Smooth Cream, Merino, Jasmin Brown, Slate Grey, Iron Grey, Mountain Blue, Dusk, Off White, Birch, Gull Grey, Armour Grey, Mist Green, Caulfield Green, Monolith, Ebony, Basal, Territory, Wallaroo, Gulf, Manteal, Coventry.

90MM ROUND DOWNPIPE PLAIN



90MM JOINER





90MM NOZZLE

ASTRAGAL

82° OFFSET

45° OFFSET 17° OFFSET

NB: We recommend that plain fittings be painted prior to installation.

RAINWATER HEADS & LEAFGUARDS

LEAFGUARD PAINTED 25% GLOSS & PLAIN Slate Grey, Mountain Blue, Ebony.

ACE LEAF DIVERTER & RAINWATER HEADS. All Ace Colours & Plain.





RAINWATER HEAD



100 х 75мм Ace Leaf $\mathsf{Diverter}^{\mathbb{R}}$

100 х 50мм Ace leaf Diverter $^{\mathbb{R}}$ Ace Leaf Diverter $^{\mathbb{R}}$

NB: We recommend that accessories be painted prior to installation.

90мм





DIMENSIONS

ACCESSORIES





25mm Rafter Screw SELF DRILLING SCREW



40MM TWIST NAIL

NAIL PLUGS

6.5mm x 40mm

5mm x 25mm



1/8 POP RIVETS

MEASURING TAPE

200MM PHILIPS DRIVER BITS



RD SNIPS - LEFT, RIGHT & Straight Cut 150g Touch-up Paint Spray Cans



POP RIVET GUN

In the second second

SILICONE SEALER &



T-SOCKET SPANNER

NEW COMMERCIAL PRODUCTS AVAILABLE

• 200mm - 400mm Half Round Gutter

- 100mm 200mm Square
- 100mm 300mm Round DownPipe

AVAILABLE IN DURAKOTE, PLAIN ALUZINC, STAINLESS 304, STAINLESS 316, COPPER AND COASTAL



LARGER HALF ROUND GUTTER











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DIMENSIONS OF OUR PRODUCTS



ROUNDLINE UNSLOTTED



HALF ROUND SLOTTED



SQUARE-LINE



SMALL RAINWATER HEAD





ROUNDLINE SLOTTED



FASCIA COVER



LEAF DIVERTER



VALLEY







OLD STYLE QUAD



ACE QUAD



STEEL FASCIA



LEAF DIVERTER



BARGE SOAKER







RAINWATER HEAD



LEAF DIVERTER



Severe Coastal and Industrial Environments can have corrosive effects on buildings. That's why Ace Gutters now manufactures Premium Products from DURAKOTE® Ultra-Coastal Steel for severe coastal and industrial environments. DURAKOTE® Ultra-Coastal is supported by a 15 year rainwater product warranty on Gutter & Fascia. Protect your home with materials that are aesthetically designed and built to last in corrosive environments.

ULTRA-COASTAL 100m - 200m from breaking surf.



SEVERE COASTAL

DURAKOTE® Ultra-Coastal Steel is recommended in areas which exhibit frequently the smell of salt or salt spray in the air. These conditions are found approximately within 100 to 200 metres from breaking surf.

ULTRA-COASTAL 100m - 200m from severe source of industrial emissions.



SEVERE INDUSTRIAL

DURAKOTE® Ultra-Coastal Steel is recommended in areas which exhibit frequently the smell of industrial chemicals. These areas are found approximately 100 to 200 metres from the source of severe industrial corrosive emissions.





Backing Coat (Nominal 10µm)

- 2 Corrosion Resistant Primer
- Corrosion Resistant Coating
- 4 AluZinc (Aluminium Zinc Alloy Coated Steel AZ200)
- 5 Corrosion Resistant Coating
- 6 Corrosion Resistant Primer (Nominal 5µm both sides)
- 7 Finish Coat (Nominal 20µm)



PREMIUM PRODUCTS

PRODUCT RANGE

Ace Gutters Premium Products are available in our three most popular gutter profiles Ace Quad, Half Round & Roundline. Steel Fascia also available.

PREMIUM ACCESSORIES

To compliment the premium product range Ace Gutters have produced a range of Premium Accessories. These accessories are made from zinc diecast which are conversion coated with chromate, chemically cleaned and then primed using Interpon MetaPrep[™] Gold, a powder coating treatment designed as a barrier primer and surfacer for chemical and salt spray resistance. Powdered paint is applied as a top coat which is then oven baked onto the product resulting in a quality finish that ensures maximum durability in severe coastal and industrial environments.

PRODUCT	DURAKOTE® ULTRA-COASTAL STEEL
Ace Quad	
Half Round	
Roundline	
Steel Fascia	

PRODUCT AVAILABILITY CHART

PREMIUM PRODUCTS COLOUR CHART



N.B These are approximate printed colours.

PREMIUM PRODUCTS



Ace Gutters have all the accessories available in Ace Quad, Half Round, Roundline, Steel Fascia.

ACE COLOUR RANGE

ACE EXCLUSIVE COLOURS



LOW GLOSS

LOW GLOSS ONLY

N.B These are approximate printed colours. For accuracy, we recommend checking the chosen colour against an actual sample of the product before purchasing.

ACE PLUMBING SUPPLIES

TRADE & PUBLIC

We also have a self plumbing service store in NSW with a range of products to complete your bathroom, laundry and kitchen including stainless steel sinks, laundry tubs, basin and vanity units, Caroma toilet suites, Dux, Rheem and Rinnai Instantaneous Water heaters, fashion tapware, mixers, Euro Appliances - Ovens, Cook tops, Range hoods, Microwave and Dishwashers.

Ace Gutters is a valued Plumbtec Member aiming to be your one-stop bathroom, kitchen and plumbing supplies shop.



EXCEL[®] TAPWARE COLLECTION

WIDE RANGE AVAILABLE



Ace Gutters Plumbing Division has designed and produced its own quality decorative tapware and bathroom accessories – The EXCEL® Tapware Collection. This range of tapware and bathroom accessories will enhance any project from your domestic home package to architecturally designed commercial estates.

The EXCEL® Tapware Collection range includes EXCEL® Project Tapware, EXCEL® Classic MKII Mixers, EXCEL Plus® Lever Tapware, EXCEL Plus® Deluxe Tapware & Bathroom Accessories, EXCEL Executive® Tapware & Bathroom Accessories and EXCEL® Elite Tapware and Accessories.

A superior and quality endorsed product the EXCEL® Tapware Collection is manufactured to watermark licence # WMKA21061 and conforms to AS3718 performance & AS3662-AS/NZS 6400:2003 water saving.







OUR COMMITMENT TO CUSTOMER SERVICE



WE ARE FULLY COMMITTED TO MEETING THE NEEDS OF OUR CUSTOMERS BY PROVIDING QUALITY PRODUCTS, RELIABLE SERVICE AND VALUE FOR MONEY.

At Ace Gutters we value:

HONESTY AND INTEGRITY:

Being ethical in our relationship with customers, suppliers and staff.

MUTUAL RESPECT:

Building solid working relationships through trust, teamwork and faith in each other's ability.

ACCEPTANCE OF CHANGE:

The ability to adapt and evolve with the changing market place through product innovation, manufacturing techniques and technological advancements.

For over 60 years Ace Gutters has maintained a reputation as a manufacturer of the highest quality rainwater goods, offering complete systems of guttering and drainage. We are a Plumbtec member and have a large self-service site and a complete range of bathroom, kitchen and plumbing supplies. We have branches in Sydney and Melbourne and can supply to the Eastern States.



NSW



VICTORIA



NOWRA



NSW

69 Boundary Rd Mortdale NSW 2223 Phone: (02) 9584 4777 Gutter Fax: (02) 9584 4799 Email: sales@acegutters.com.au

VICTORIA

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Disclaimer: While Ace Gutters has taken all reasonable care in preparing this brochure, Ace Gutters takes no responsibility for loss resulting from relying on its contents. Customers should make their own enquiries as to whether any products described in this brochure are suitable for their intended use.

Information in this brochure may change without notice.